

Declaration of Performance
No. DOP 10312-10 issued on 08.11.2022 in Attendorn

1. Unique identification code of the product-type: Sanpress inox pipe
2. Intended use(es): Welded pipe made of stainless steel
3. Manufacturer: Viega GmbH & Co. KG, Viega Platz 1, 57439 Attendorn, Germany.
4. Authorized Representative: N/A
5. System/s of AVCP: 4
6. Harmonized standard: EN 10312:2002+A2005
- 7.

<input type="checkbox"/>	European Assessment document: European Technical Assessment: Technical Assessment Body: Notified body/ies: Number
<input type="checkbox"/>	Self-declaration with type test and factory production control by the manufacturer

8. Declared performance/s:

Essential characteristics	Performance	Harmonized technical specification
Minimum Yield strength	Fulfilled	EN 10312:2002+A2005
Limit deviations	Fulfilled	
Tightness: Liquids (eddycurrent test)	Fulfilled	
Fire behaviour	Fulfilled	
Durability: (EN ISO 3651-2)	Fulfilled	

9. The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with the Construction Product Regulation 305/2011 (CPR), under the sole responsibility of the manufacturer identified above. Signed for and on behalf of the manufacturer by:

Vice President PM Piping Systems

Senior Product Manager



ppa. Christoph Volkmer



i.A. Sebastian Klimpel

Appendix to Declaration of Performance
No. 10312-10 issued on 08.11.2022 in Attendorn

Article no.	Model no.	Description	Designation code
615987	2205	Sanpress pipe 1.4521 12x1,0	CE/EN 10312 12x1, 1.4521, 230 MPa, A1, 1,5mm/a
807344	2205	Sanpress pipe 1.4521 12x1,0	CE/EN 10312 12x1, 1.4521, 230 MPa, A1, 1,5mm/a
615994	2205	Sanpress pipe 1.4521 15x1,0	CE/EN 10312 15x1, 1.4521, 230 MPa, A1, 1,5mm/a
807351	2205	Sanpress pipe 1.4521 15x1,0	CE/EN 10312 15x1, 1.4521, 230 MPa, A1, 1,5mm/a
639174	2205	Sanpress pipe 1.4521 15x1,0	CE/EN 10312 15x1, 1.4521, 230 MPa, A1, 1,5mm/a
616007	2205	Sanpress pipe 1.4521 18x1,0	CE/EN 10312 18x1, 1.4521, 230 MPa, A1, 1,5mm/a
649180	2205	Sanpress pipe 1.4521 18x1,0	CE/EN 10312 18x1, 1.4521, 230 MPa, A1, 1,5mm/a
807368	2205	Sanpress pipe 1.4521 18x1,0	CE/EN 10312 18x1, 1.4521, 230 MPa, A1, 1,5mm/a
616014	2205	Sanpress pipe 1.4521 22x1,2	CE/EN 10312 22x1,2, 1.4521, 230 MPa, A1, 1,5mm/a
807375	2205	Sanpress pipe 1.4521 22x1,2	CE/EN 10312 22x1,2, 1.4521, 230 MPa, A1, 1,5mm/a
616021	2205	Sanpress pipe 1.4521 28x1,2	CE/EN 10312 28x1,2, 1.4521, 230 MPa, A1, 1,5mm/a
807382	2205	Sanpress pipe 1.4521 28x1,2	CE/EN 10312 28x1,2, 1.4521, 230 MPa, A1, 1,5mm/a
649203	2205	Sanpress pipe 1.4521 28x1,2	CE/EN 10312 28x1,2, 1.4521, 230 MPa, A1, 1,5mm/a
616038	2205	Sanpress pipe 1.4521 35x1,5	CE/EN 10312 35x1,5, 1.4521, 230 MPa, A1, 1,5mm/a
807399	2205	Sanpress pipe 1.4521 35x1,5	CE/EN 10312 35x1,5, 1.4521, 230 MPa, A1, 1,5mm/a
616045	2205	Sanpress pipe 1.4521 42x1,5	CE/EN 10312 42x1,5, 1.4521, 230 MPa, A1, 1,5mm/a
807405	2205	Sanpress pipe 1.4521 42x1,5	CE/EN 10312 42x1,5, 1.4521, 230 MPa, A1, 1,5mm/a
649210	2205	Sanpress pipe 1.4521 42x1,5	CE/EN 10312 42x1,5, 1.4521, 230 MPa, A1, 1,5mm/a
616557	2205	Sanpress pipe 1.4521 54x1,5	CE/EN 10312 54x1,5, 1.4521, 230 MPa, A1, 1,5mm/a
807412	2205	Sanpress pipe 1.4521 54x1,5	CE/EN 10312 54x1,5, 1.4521, 230 MPa, A1, 1,5mm/a
649227	2205	Sanpress pipe 1.4521 54x1,5	CE/EN 10312 54x1,5, 1.4521, 230 MPa, A1, 1,5mm/a
616564	2205XL	Sanpress pipe 1.4521 64x2,0	CE/EN 10312 64x2, 1.4521, 230 MPa, A1, 1,5mm/a
807436	2205XL	Sanpress pipe 1.4521 64x2,0	CE/EN 10312 64x2, 1.4521, 230 MPa, A1, 1,5mm/a
616571	2205XL	Sanpress pipe 1.4521 76,1x2,0	CE/EN 10312 76,1x2, 1.4521, 230 MPa, A1, 1,5mm/a
807443	2205XL	Sanpress pipe 1.4521 76,1x2,0	CE/EN 10312 76,1x2, 1.4521, 230 MPa, A1, 1,5mm/a
616588	2205XL	Sanpress pipe 1.4521 88,9x2,0	CE/EN 10312 88,9x2, 1.4521, 230 MPa, A1, 1,5mm/a
807450	2205XL	Sanpress pipe 1.4521 88,9x2,0	CE/EN 10312 88,9x2, 1.4521, 230 MPa, A1, 1,5mm/a
616595	2205XL	Sanpress pipe 1.4521 108x2,0	CE/EN 10312 108x2, 1.4521, 230 MPa, A1, 1,5mm/a
807429	2205XL	Sanpress pipe 1.4521 108x2,0	CE/EN 10312 108x2, 1.4521, 230 MPa, A1, 1,5mm/a
297824	2203	Sanpress pipe 1.4401 12x1,0	CE/EN 10312 12x1, 1.4401, 230 MPa, A1, 1,5mm/a
807108	2203	Sanpress pipe 1.4401 12x1,0	CE/EN 10312 12x1, 1.4401, 230 MPa, A1, 1,5mm/a
102036	2203	Sanpress pipe 1.4401 15x1,0	CE/EN 10312 15x1, 1.4401, 230 MPa, A1, 1,5mm/a

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639785	2203	Sanpress pipe 1.4401 15x1,0	CE/EN 10312 15x1, 1.4401, 230 MPa, A1, 1,5mm/a
807115	2203	Sanpress pipe 1.4401 15x1,0	CE/EN 10312 15x1, 1.4401, 230 MPa, A1, 1,5mm/a
289034	2203	Sanpress pipe 1.4401 18x1,0	CE/EN 10312 18x1, 1.4401, 230 MPa, A1, 1,5mm/a
807122	2203	Sanpress pipe 1.4401 18x1,0	CE/EN 10312 18x1, 1.4401, 230 MPa, A1, 1,5mm/a
102708	2203	Sanpress pipe 1.4401 22x1,2	CE/EN 10312 22x1,2, 1.4401, 230 MPa, A1, 1,5mm/a
807139	2203	Sanpress pipe 1.4401 22x1,2	CE/EN 10312 22x1,2, 1.4401, 230 MPa, A1, 1,5mm/a
104924	2203	Sanpress pipe 1.4401 28x1,2	CE/EN 10312 28x1,2, 1.4401, 230 MPa, A1, 1,5mm/a
807146	2203	Sanpress pipe 1.4401 28x1,2	CE/EN 10312 28x1,2, 1.4401, 230 MPa, A1, 1,5mm/a
108588	2203	Sanpress pipe 1.4401 35x1,5	CE/EN 10312 35x1,5, 1.4401, 230 MPa, A1, 1,5mm/a
807153	2203	Sanpress pipe 1.4401 35x1,5	CE/EN 10312 35x1,5, 1.4401, 230 MPa, A1, 1,5mm/a
113001	2203	Sanpress pipe 1.4401 42x1,5	CE/EN 10312 42x1,5, 1.4401, 230 MPa, A1, 1,5mm/a
807160	2203	Sanpress pipe 1.4401 42x1,5	CE/EN 10312 42x1,5, 1.4401, 230 MPa, A1, 1,5mm/a
193676	2203	Sanpress pipe 1.4401 54x1,5	CE/EN 10312 54x1,5, 1.4401, 230 MPa, A1, 1,5mm/a
807177	2203	Sanpress pipe 1.4401 54x1,5	CE/EN 10312 54x1,5, 1.4401, 230 MPa, A1, 1,5mm/a
578626	2203XL	Sanpress pipe 1.4401 64x2,0	CE/EN 10312 64x2, 1.4401, 230 MPa, A1, 1,5mm/a
807191	2203XL	Sanpress pipe 1.4401 64x2,0	CE/EN 10312 64x2, 1.4401, 230 MPa, A1, 1,5mm/a
354862	2203XL	Sanpress pipe 1.4401 76,1x2,0	CE/EN 10312 76,1x2, 1.4401, 230 MPa, A1, 1,5mm/a
807207	2203XL	Sanpress pipe 1.4401 76,1x2,0	CE/EN 10312 76,1x2, 1.4401, 230 MPa, A1, 1,5mm/a
354855	2203XL	Sanpress pipe 1.4401 88,9x2,0	CE/EN 10312 88,9x2, 1.4401, 230 MPa, A1, 1,5mm/a
807214	2203XL	Sanpress pipe 1.4401 88,9x2,0	CE/EN 10312 88,9x2, 1.4401, 230 MPa, A1, 1,5mm/a
354848	2203XL	Sanpress pipe 1.4401 108x2,0	CE/EN 10312 108x2, 1.4401, 230 MPa, A1, 1,5mm/a
807184	2203XL	Sanpress pipe 1.4401 108x2,0	CE/EN 10312 108x2, 1.4401, 230 MPa, A1, 1,5mm/a

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