

ASSEMBLY GUIDELINE

Brugsanvisning for Modular Plug



STATIONSALLEEN 40 • DK-2730 HERLEV

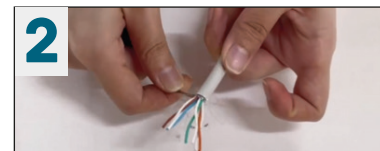
1 Remove the out jacket of cable

Insert the boot into the cable first (1).
Remove the out jacket of the cable 19 mm (2).



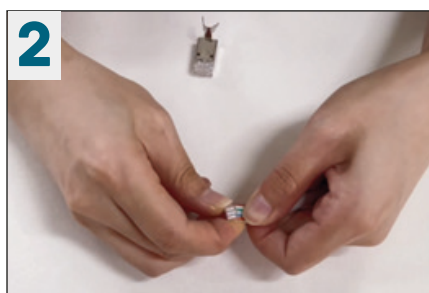
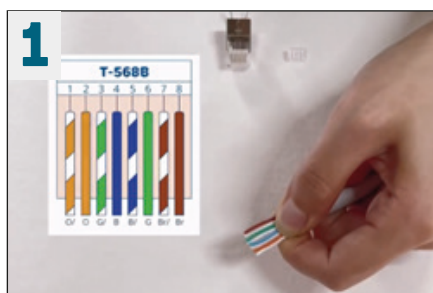
2 Cut the braid of the cable

Apart the braid, then cut 2/3 of the braid (1).
Keep the balance braid at the side of orange wires and cut the foil on 4 pair wires (2).



3 Put the wires into the insert

Arrange the 4 pair wires by 568B or 568A wire map (1). Put 4 pairs wires into the insert (2). Cut the wires out of insert with a sharp knife (3).



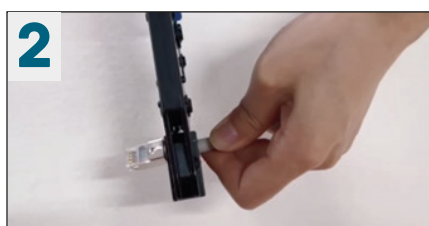
4 Assemble the plug and Crimping

Put the wires with insert to the plug (1). Put the plug into the crimping machine (2). Make sure the blade is right after crimping (3)



5 Crimping the shielded tail

1 Keep the drain wire in the tail and put the plug in the tooling (1 & 2). Then make the shielded tail wrap up the cable (3).



6 Move the boot to cover the plug

The finished product is as shown

