

## 2504 : Copper Forming Set

### DESCRIPTION

For annealed copper pipes.

The holes in the die have a 90° chamfer on one side for forming tapered flanges with the turn pin.

The other side may be used for forming flat flanges after first forming a tapered flange.

4 opposing pegs are provided for securing the die in a parallel vice. Phosphate finish.

Supplied in a plastic case with turn pin plus single and stepped mandrels.



Composition of set	kg	REF
Die for pipe O.D. : 6 - 8 - 10 - 12 - 14 mm, 90° turn pin for pipe O.D. : 6 to 14 mm, Single size mandrel 10 to 12 mm dia, Stepped mandrels 8 to 14 mm	1,350	250401
Die for pipe O.D. : 10 - 12 - 15 - 16 - 18 - 20 - 22 mm, 90° turn pin for pipe O.D. : 10 to 22 mm, Single size mandrel 16 mm Ø. Stepped mandrels 10 and 18, 12 and 20 and 15 and 22 mm Ø.	3,440	250402
Die for pipe O.D. : 10 - 12 - 14 - 16 - 18 - 20 - 22 mm, 90° turn pin for pipe O.D. : 10 to 22 mm, Single size mandrel 16 mm Ø, Stepped mandrels 10 and 18, 12 and 20 and 14 and 22 mm Ø.	3,400	250403